SEMI-GLOSSY TO MATT STOVING FINISH

A stoving finish based on alkyd/amino resins. These products are premium quality finishes designed for spray application for household articles. They offer outstanding durability and excellent hardness.

PROPERTIES

Colour Range	A wide colour range is available
Gloss Level	Semi-glossy (80/85º) to matt
Abrasion Resistance	Good
Flexibility	Passes 6mm diameter rod Mandrel
Impact Resistance	Excellent, when applied and baked as specified. Laboratory exposure panels are available demonstrating Excellent chalk, fade and gloss performance of this product After 1½ years exterior exposure.
Package Viscosity	Min. 50"/B4/30ºC
Theoretical Spreading Rage	15-18 M2/Litre (at 20 micron DFT)
Weight Solids	50-60% (depends on gloss level)
Volume Solids	30-40% (varies from colour to colour)
Shelf life	9 months from the date of manufacture
Dry Film Build	22-25 micron/coat (varies from colour to colour)

PROCESS INFORMATION :

Surface Preparation	A properly cleaned, pretreated (conversion coating) and final rinsed metal surface is necessary in order to obtain optimum physical land resistance properties.
Paint System	Suitable primers must be used for satisfactory adhesion and corrosion resistance.

APPLICATION

Substrate	Correctly cleaned, pretreated and primed metal.
Method	By spray

Cure	120-130ºC/30 minutes. Over curing will tend to decrease Flexibility.
Repair Touch-Up	Chemilac Acrylic/N.C. Paints
Equipment Clean Up	Stoving Thinners.
Health and Safety precautions	Refer "Material Safety Data Sheet"
Transportation	(Weight/L) : 1.08-1.2 kg./Ltrs. (depends on gloss level) Dangerous goods class/flash point : 3.26ºC

Pack size 20 Liters

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